

 A COMPANY OF THE SWATCH GROUP	Product Change Notification PCN	No. 180312-00 Publishing Date: April 3rd, 2018 Including SMTU2477N and HU2477N
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Product information			
Item affected / Type	Tray for Renata Holders packed in trays		
Part - Nr. (SAP)	Several (See page 2)	Drawing-Nr.	Several (see page 2)

Product Change Notification	Reason for proposed change	Description and reason of change
	☐ Customer requirement	
	☐ Quality complaint Nr.	
	☐ Quality improvement	Change of material of trays used for Renata Holders packed in trays
	☐ Process improvement –	
	☐ technical modification	China's first Environmental Protection Tax Law (EPT Law) comes into effect since 1st Jan. 2018.
	☒ Normative requirements	
	☐ Cost efficiency	No foam trays are allowed to be produced anymore in China
	☐ Second source	
	☐ Correction of the documents	Therefore need to use different material for Foam Trays
	☐ Production location, change	
	☐ see attachment	

Product Change Notification	Description and reason of change
	Replacement of existing foam trays for holders in tray packing with PS (Polystyrene) material trays Same functions as PS tray Antistatic value: $10^3 \sim 10^6$ Quantities per Tray and also per shrinked pack will be kept unchanged. Placing of holders within in tray will remain unchanged. Height of unit packing will be different. See table page 2 Manufacturer part number will remain unchanged. Change will be controlled by Lot number. Rollout of old tray as per table in page 2

Customer Part Number	MFgr Part Number	MFgr Part Number (new)	PCN Effectivity date	Sample availability date	Last time delivery	Expected supplier qual. date
n/a	Several: see table page 2	n/a	Several: See table page 2 (expected rolling change)			

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Article no. of holder	Description	Current Height for unit package foam tray (mm)	Estimate Height for unit package PS tray (mm)	Article no. of Foam tray	New Article no. of PS tray	Expected start of rolling change
701133	HU357-LF	106	134	Drawing no. 5.269.1-2	Drawing no. 5.436.2-	April 2018
701132	SMTU357-LF	106	134			April 2018
701105	HU1225-LF	98	115			April 2018
702452	HU1220-T542	98	115			April 2018
701114	SMTU1220-LF	98	115			April 2018
703485	SMTU1220-G	98	115			April 2018
701115	SMTU1225-LF	98	115			April 2018
703486	SMTU1225-G	98	115			April 2018
701130	SMTU1632-LF	101.3	115	Drawing no. 5.268.1-1	Drawing no. 5.437.2-	December 2020
703440	SMTU1632-C	101.3	115			December 2020
703487	SMTU1632-G	101.3	115			December 2020
701131	HU1632-LF	101.3	115	Drawing no. 5.200.1-2	Drawing no. 5.438.2-	June 2018
701116	SMTU2032-LF	119	116			June 2018
703301	SMTU2032-C	119	116			June 2018
702080	SMTU2032-G	119	116			June 2018
701113	SM2X2016-LF	119	116			June 2018
701106	HU2032-LF	119	116			June 2018
701117	SMTU2430-LF	109	131	Drawing no. 5.270.1-	Drawing no. 5.439.2-	July 2019
703300	SMTU2430-C	109	131			July 2019
701107	HU2430-LF	109	131			July 2019
703488	SMTU2430-G	109	131	Drawing 5.265.1-		July 2019
701108	HU2450N-LF	135	131			June 2018
701118	SMTU2450N-LF	135	131	Drawing 5.265.1-	Drawing no. 5.440.2-	June 2018
701109	HU2477N-LF	166	158			December 2018
701119	SMTU2477N-LF	166	158			December 2018

Foam tray change to PS tray SMTU/HU holder series



Current foam tray (empty)



Future PS tray (empty)

Foam tray change to PS tray SMTU/HU holder series



Current foam tray (holder placed)



Future PS tray (holder placed)